

## PR Solvent Free Epoxy Primer (Standard Cure)

A two-component, solvent-free, general purpose epoxy primer and sealer offering low viscosity characteristics and excellent penetration properties.

PR Solvent Free Epoxy Primer (Standard Cure) is designed to seal and prepare concrete, cement and other substrates prior to over coating with resin finishes.

### Advantages

- *Solvent free*
- *Low viscosity – easy to apply*
- *Excellent adhesion to a variety of substrates*
- *Good “wetting out” and penetration properties*
- *Low odour, suitable for use in food factories*
- *Good curing performance at low temperatures*

### Application Guidelines

#### Substrate Preparation

New concrete should be at least 21 – 28 days old or the moisture content less than 5%. The substrate should be clean, free from laitance, oil, grease or other agents, which may impair adhesion.

Techniques should include (depending on degree of contamination) acid etching, light mechanical scabbling, blasting, grinding or degreasing. All residues must be removed to provide a dust free, open textured surface.

Existing concrete floors should be sound; preparation methods may involve the patching of floor areas with PR Epoxy Patch Repair System.

### Technical Data

#### Packaging (Unit Size/s)

**Clear:** 4.50 kg

**Pigmented:** 5.00 kg

#### Approx coverage

0.17 – 0.25 kg / m<sup>2</sup>

#### Viscosity (at 25°C)

3 – 6 poise

#### Min. application temperature

5°C

#### Usable time (1.0 kg mix)

35 – 40 minutes

#### Shelf life

24 months

#### Storage temperature

5°C – 35°C

#### Light traffic

18 – 24 hours

#### Full traffic

48 – 72 hours

#### Full chemical cure

7 days

The typical physical properties given above are derived from testing in a controlled laboratory environment at 20°C. Results derived from testing field applied samples may vary dependent upon site conditions.

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## Mixing

PR Solvent Free Epoxy Primer is supplied in pre-weighed packs.

Add all the contents of Curing Agent Component B to Epoxy Resin Component A and mix thoroughly. Once mixed the primer should be immediately applied.

PR Solvent Free Epoxy Primer (Standard Cure) should be allowed to become tack free prior to the application of PR Self-Levelling Epoxy Flooring System No. 2 and PR Solvent Free Epoxy Coating.

## Application

PR Solvent Free Epoxy Primer (Standard Cure) is applied to the prepared substrates by roller or brush, ensuring a continuous film. Avoid over-application and puddles. Porous floors may require two coats.

## Cleaning

PR Tool Cleaning Solvent should be used to clean tools – **do not use on hands.**

## Health & Safety

It is recommended that barrier creams, gloves and protective clothing be used when working with PR Epoxy materials. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin wash immediately with plenty of soap and water.

For full details see separate Health & Safety Data Sheet.

*All PR Epoxy products are manufactured to a high standard of quality. Whilst we aim to ensure that any advice, information or recommendations given are reliable and correct, the Company cannot accept any liability directly or indirectly arising from the use of its products, as we have no direct or continuous control over where or how its products are applied. No undertaking can be given against infringement of any patented processes.*