

# PR Epoxy Expansion Joint System (Pourable Grade)

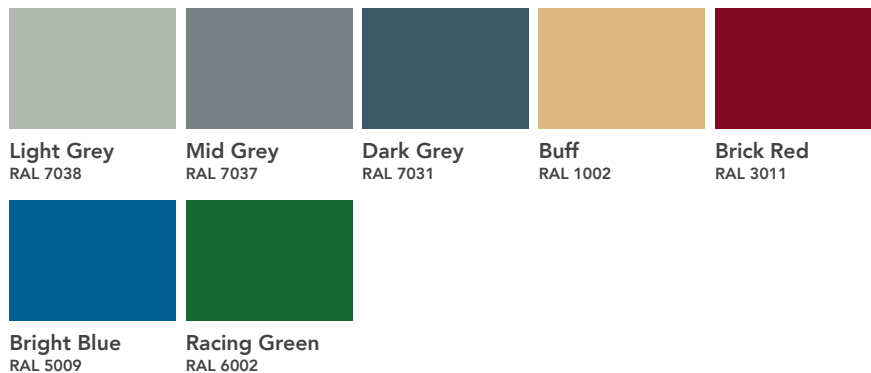
A two-component, pourable, epoxy compound for filling expansion joints.

PR Epoxy Expansion Joint System (Pourable Grade) is designed to fill and protect expansion joints, allowing for up to 10% joint movement.

## Advantages

- *Good chemical resistance to mineral acids, alkalis and petroleum based fuels*
- *Provides a tough resilient cure*
- *Excellent adhesion, without primer, to clean, dry concrete*
- *Suitable for use in wide joints*
- *Available in a range of colours to provide a decorative effect*
- *Good abrasion resistance*
- *Good flexibility, giving high movement capability*

## Standard Colours



**Please note:** RAL colour references are given as a guide only. Samples are available on request. For porous surfaces, very light colours and pastel shades may require extra coats. Other colours are available on request, however an extra charge will apply depending on requirement. Minimum order quantity must be at least 20 units.

## Technical Data

### Packaging (Unit Size/s)

4.00 kg

### Approx coverage

Dependent on the width and depth of the expansion joint – see reverse

### Specific gravity

1.31 (A+B)

### Usable time (1.0 kg mix)

40 – 60 minutes

### Shelf life

12 months

### Compressive strength

75 N/mm<sup>2</sup>

### Tensile strength

16 N/mm<sup>2</sup>

### Tensile elongation

10%

### Tear strength

60 N

### Shore D hardness

60

### Service temperature

-20°C – 65°C

### Light traffic

24 hours

### Full chemical cure

3 days

The typical physical properties given above are derived from testing in a controlled laboratory environment at 20°C. Results derived from testing field applied samples may vary dependent upon site conditions.

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## Application Guidelines

### Mixing

PR Epoxy Expansion Joint System (Pourable Grade) is supplied in the correct mixing ratio.

Add the full contents of Curing Agent Component B into the Epoxy Resin Component A, mix together for at least five minutes until a uniform colour is obtained.

After thorough mixing the material can be poured directly into the prepared joint, to the required level. It may be necessary after a few minutes, to top up the level of the PR Epoxy Expansion Joint System (Pourable Grade), after it has flowed into all the void areas.

### Coverage

The total quantity of PR Epoxy Expansion Joint System (Pourable Grade) required could be worked out by using the following calculation factor: -

**JOINT WIDTH (mm) x JOINT DEPTH (mm)  
x JOINT LENGTH (m)**

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**1,000**

**= # OF LITRES REQUIRED (approx.)**

**x 1.50 (for # OF KGS REQUIRED)**

PR Epoxy Expansion Joint System (Pourable Grade) is available in various pack sizes. (For further information regarding the pack sizes and quantities required please check with our Technical Department).

### Additional Information

THIXOTROPIC grade can also be made available for areas where good "sag" resistance is required.

### Cleaning

PR Tool Cleaning Solvent should be used to clean tools – **do not use on hands.**

## Health & Safety

It is recommended that barrier creams, gloves and protective clothing be used when working with PR Epoxy materials. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin wash immediately with plenty of soap and water.

For full details see separate Health & Safety Data Sheet.

*All PR Epoxy products are manufactured to a high standard of quality. Whilst we aim to ensure that any advice, information or recommendations given are reliable and correct, the Company cannot accept any liability directly or indirectly arising from the use of its products, as we have no direct or continuous control over where or how its products are applied. No undertaking can be given against infringement of any patented processes.*